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## RESEARCH PAPER

# Electrical performances of AlInN/GaN HEMTs. A comparison with AlGaN/GaN HEMTs with similar technological process

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*A study of the electrical performances of AlInN/GaN High Electron Mobility Transistors (HEMTs) on SiC substrates is presented in this paper. Four different wafers with different technological and epitaxial processes were characterized. Thanks to intensive characterizations as pulsed-IV, [S]-parameters, and load-pull measurements from S to Ku bands, it is demonstrated here that AlInN/GaN HEMTs show excellent power performances and constitute a particularly interesting alternative to AlGaN/GaN HEMTs, especially for high-frequency applications beyond the X band. The measured transistors with 250 nm gate lengths from different wafers delivered in continuous wave (cw): 10.8 W/mm with 60% associated power added efficiency (PAE) at 3.5 GHz, 6.6 W/mm with 39% associated PAE at 10.24 GHz, and 4.2 W/mm with 43% associated PAE at 18 GHz.*

**Keywords:** AlGaN/GaN HEMT, AlInN/GaN HEMT, Power devices, Power characterizations

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## I. INTRODUCTION

Following the idea of Kuzmik in 2001 [1], AlInN/GaN HEMTs for high-frequency power applications have become the new research topic in several laboratories, substituting little by little the work on AlGaN/GaN HEMTs, which are now in industrialization phase in several companies. Some publications showing very impressive power performances at microwave frequencies have been recently edited [2–5], despite the fledgling maturity of the processes.

Why such interest in AlInN/GaN devices? As can be seen in Fig. 1 representing the spontaneous polarization versus the lattice constant, AlInN/GaN HEMTs have two main advantages over AlGaN/GaN HEMTs: (1) the charge induced by the spontaneous polarization is almost three times higher, allowing higher current densities. Some calculations from the equations proposed in [6] are given in Table 1. They show that electron densities as high as  $2.73 \times 10^{13}$  can be reached in lattice matched AlInN/GaN devices. (2) As  $\text{Al}_{0.83}\text{In}_{0.17}\text{N}$  and GaN are lattice matched, there are no mechanical constraints in the epitaxial structures. These mechanical constraints are harmful to the reliability of the

devices and are also supposed to be at the origin of trapping centers in transistors [7–9].

In this paper we present the latest results obtained at Alcatel-Thales III–V Lab, and particularly large-signal measurement results, showing the strong potential of this new technology, and confirming the theoretical expectations [1]. This study was done on several wafers with different processes or epitaxial growth characteristics. The impact of such differences in the processes is studied here by monitoring several electrical parameters, thanks to different characterization tools like pulsed-IV and [S]-parameters. Even if the link between physical and electrical parameters is never obvious and direct, this study gives some trends and allow us to draw some interesting conclusions, showing the advantages of this new technology as well as the points to improve.

## II. EPITAXIAL GROWTH AND DEVICE PROCESSING

Four wafers have been characterized, named A, B, C, and D. On all these wafers, epitaxial layers were grown on SiC substrate by low pressure metal organic chemical vapour deposition (LP-MOCVD) using a 2-in. single wafer reactor. The heterostructures consist in a 1.7  $\mu\text{m}$  insulating GaN buffer layer, a 1 nm thick AlN spacer layer (to enhance electron mobility [10]) and an undoped AlInN layer with approximately 18% of indium content (i.e. lattice matched with the GaN buffer). Different thicknesses of this layer were grown

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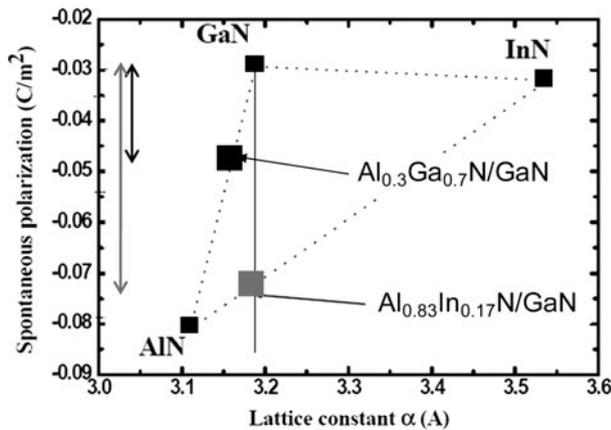


Fig. 1. Spontaneous polarization versus lattice constant. In AlInN/GaN devices, high spontaneous polarization is obtained without lattice mismatch between AlInN and GaN.

Table 1. Polarization and theoretical calculation of the free electron density in AlInN/GaN and AlGaInN/GaN HEMTs.

	$\Delta P_o$ (cm <sup>-2</sup> )	$P_{piezo}$ (cm <sup>-2</sup> )	$n_s$ (cm <sup>-2</sup> )
Al <sub>0.3</sub> Ga <sub>0.7</sub> N/GaN	$-1.56 \times 10^{-2}$	$-9.8 \times 10^{-3}$	$1.58 \times 10^{13}$
In <sub>0.17</sub> Al <sub>0.83</sub> N/GaN	$-4.37 \times 10^{-2}$	0	$2.73 \times 10^{13}$

on the different wafers, as presented in Table 2. Contactless sheet resistance and sheet carrier density measurements are also reported in Table 2, for each wafer. After molybdenum-based alignment marks lift-off, ohmic contacts were formed by rapid thermal annealing of Ti/Al/Ni/Au multilayer at 900°C during 30 s under nitrogen ambient. Their average resistance was measured to be  $0.15 \pm 0.02 \Omega$  mm. Argon ion implantation was used for device isolation. After electron beam lithography 250 nm Ni-based T-gates were formed by e-gun evaporation. The fourth wafer has a different gate metallization from the other ones, inducing a gate-resistance reduction by a factor 2 (cf. Table 3, the resistance values provided are measured on specific gate-metal meander line test devices). The devices were passivated with a 250 nm thick Si<sub>3</sub>N<sub>4</sub> layer deposited by plasma enhanced chemical vapor deposition. A Ti/Pt/Au multilayer deposited by e-gun was used for interconnections. Multifinger device 3D interconnects were fabricated with plated gold bridge technology on photosensitive bisbenzocyclobutene polymer (BCB).

The measured sheet-carrier densities  $n_s$  are below theoretical expectations, presented in introduction, and do not seem correlated to the barrier-layer thicknesses on the four wafers ( $n_s$  should increase with the barrier-layer thickness, as presented in [11]). This has still not been explained, but may be due to the influence of the AlN spacer.

Table 2. Epitaxial characteristics.

Wafer	A	B	C	D	Typ. AlGaIn/GaN
eInAlN (nm)	10	10	7	11.5	22
$R_{sheet}$ ( $\Omega$ )	320	320	300	311	400
$N_s$ (cm <sup>-2</sup> )	$1.5 \times 10^{13}$	$1.5 \times 10^{13}$	$1.9 \times 10^{13}$	$1.3 \times 10^{13}$	$1.0 \times 10^{13}$

Table 3. Gate metallizations and measured resistance of a gate-metal meander line test device.

Wafer	A	B	C	D	Typ. AlGaIn/GaN
Gate type	Ni/Au	Ni/Au	Ni/Au	Ni/Pt/Au	Mo/Au
$R_g$ (test device) ( $\Omega$ )	44	48	47	23	20

Despite all, it can be noted that much higher sheet-carrier densities are obtained in AlInN/GaN HEMTs than in typical AlGaIn/GaN HEMTs from the laboratory, with roughly twice thinner barrier layers. Thus higher current densities are expected, as well as higher transconductance values. This last point will be discussed hereafter.

Parameters of the gate diode (i.e. the barrier height  $\phi_B$ , and the ideality factor  $\eta$ ) were extracted. They are given in Table 4, as well as the reverse gate-source leakage currents at  $V_{gs} = -10$  and  $-30$  V. Given the very high values of the ideality factor extracted on the AlInN/GaN HEMTs, the classical diode model is not very appropriate, and parallel resistances should be considered in order to take into account parasitic conduction modes. However, these data show the need to improve the gate processing in AlInN/GaN HEMTs.

### III. PULSED IV AND BREAKDOWN MEASUREMENTS

Pulsed IV and three-terminal breakdown [12] measurements were performed on  $2 \times 100 \mu\text{m}$  transistors from these four different wafers. The most important parameters extracted from these characterizations are presented in Table 5. The steady-state current  $I_{dss}$  is expressed for  $V_{dsi} = 10$  V, for a quiescent bias point ( $V_{gsq} = 0$  V,  $V_{dsq} = 0$  V).  $V_p$  is the pinch-off voltage of the device, measured at  $V_{ds} = 5$  V.

The trapping effects have also been characterized: during the pulsed measurements, the devices under test are biased at chosen quiescent points ( $V_{gsq}$ ,  $V_{dsq}$ ). As the emission of charges is very slow compared to their capture, the instantaneous current  $I_{dsi}$  measured during pulses depends either on the quiescent voltages or on the instantaneous voltages ( $V_{gsi}$ ,  $V_{dsi}$ ). The combination of quiescent bias points used is:

- (1) ( $V_{gsq} = 0$ ,  $V_{dsq} = 0$ ),
- (2) ( $V_{gsq} = V_p$ ,  $V_{dsq} = 0$ ),
- (3) ( $V_{gsq} = V_p$ ,  $V_{dsq} = 25$  and  $35$  V here).

Such IV networks measured on  $4 \times 75 \mu\text{m}$  transistors from wafer A are presented in Fig. 2. The gate-lag effects are

Table 4. Gate diode parameters and current leakage.

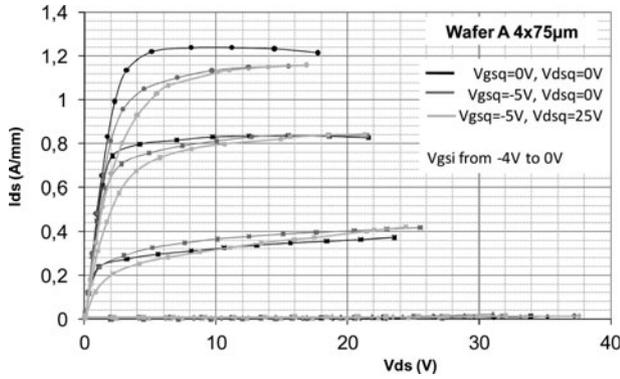
Wafer	A	B	C	D	Typ. AlGaIn/GaN
$\phi_B$ (eV)	0.51	0.62	0.59	0.64	0.81
$H$	4	4	4.8	3.4	1.84
Reverse $I_{GS}$ at $V_{GS} = -10$ V ( $\mu\text{A}/\text{mm}$ )	>800*	110	180	240	120
Reverse $I_{GS}$ at $V_{GS} = -30$ V ( $\mu\text{A}/\text{mm}$ )	>800*	480	640	>800*	180

\*The measurement compliance in maximum current is reached at 800  $\mu\text{A}/\text{mm}$ .

**Table 5.** Parameters extracted from pulsed IV measurements.

Wafer	A	B	C	D	Typ. AlGaIn/GaN
$I_{dss}$ (mA/mm)	1.2	1.2	1.28	1.22	1.05
$V_p$ (V)	-2.65	-2.8	-2.7	-3.8	-5.5
Gate-lag (%)	4	6	3	0	11
Drain-lag at $V_{ds} = 25$ V (%)	9	12	19	17	20
Drain-lag at $V_{ds} = 35$ V (%)	15	22	29	23	27
$V_{bk}$ (V)	$\approx 45^*$	$\approx 83$	$\approx 70$	$> 65^*$	$\approx 105$

\*The breakdown voltages on wafers A and D could not be well estimated due to current leakage, which alters the measurement results.



**Fig. 2.** Pulsed IV measurements of a  $4 \times 75 \mu\text{m}$  AlInN/GaN transistor, at different quiescent bias points: ( $V_{gsq} = 0$ ,  $V_{dsq} = 0$ ) in black, ( $V_{gsq} = -V_p = -5$ ,  $V_{dsq} = 0$ ) in dark gray, and ( $V_{gsq} = -5$  V,  $V_{dsq} = 25$  V) in light gray. Under both gate-lag- and drain-lag-related trap stress, the current keeps higher than 1 A/mm, at a knee voltage of around 5 V.

quantified by comparing (1) and (2), and the drain-lag effects by comparing (2) and (3). In order to obtain a meaningful quantification of the lag effects, they are expressed in terms of potential power degradation, as detailed in [13]: the achievable power is calculated, thanks to the formulation giving the theoretical output power in class A.

The steady-state current is higher than 1.2 A/mm in all the four wafers, whereas it is around 1 A/mm for AlGaIn/GaN HEMTs processed in the laboratory. This is in accordance with the higher sheet-carrier densities in AlInN/GaN HEMTs, as presented at Table 2. The lag effects differ from wafer to wafer, but the gate-lag effects are negligible in all the wafers. The drain-lag effects induce a power dispersion estimated between 9 and 19% at  $V_{dsq} = 25$  V (a typical voltage for applications using  $0.25 \mu\text{m}$  gate devices). The high level of current associated with the limited lag effects cause that even when the traps are stressed at such drain voltage, the current remains higher than 1 A/mm and the knee voltage as low as 5 V. Then, an estimation of the output power in class A power calculated from the theoretical formulation ( $P_{out} = (1/8)I_{max}V_{max}$ ) give a result of around 6 W/mm at  $V_{ds} = 25$  V.

In return, the breakdown voltages are lower than in AlGaIn/GaN HEMTs, for which they are around 100–110 V. This can be explained by the higher density of electrons in the channel of AlInN/GaN HEMTs, inducing higher electric field in the gate–drain area at a given bias. However, excepted for the wafer A, the measured breakdown voltages are higher than 65 V, hence allowing nominal bias voltages at 25 V or even 30 V in power applications.

## IV. SMALL-SIGNAL MEASUREMENTS

[S]-parameters have been measured at  $V_{ds} = 15$  V,  $I_{ds} = 200$  mA/mm, in order to obtain the frequency performances. They are presented in Table 6 for  $8 \times 75 \mu\text{m}$  devices with  $0.25 \mu\text{m}$  gates. The MSG/MAG transition frequency was lower than 20 GHz on the first three wafers, preventing their use in Ku band applications. It reaches 22.5 GHz in the last one, thanks to the strong diminution of the gate resistance when a Pt diffusion barrier layer is used in the gate metallization (cf. Table 3).

Small-signal models have been extracted from these measurements in order to evaluate the correlation between the fabrication aspects and the electrical performances. Some parameters of these models are presented in Table 7. The gate resistance values extracted confirm the interest of the Ni/Pt/Au gate metallization,  $R_g$  being almost divided by two in the wafer D compared to the wafers A, B, and C. This decrease of the gate resistance allows having performances comparable with classical AlGaIn/GaN HEMTs processed in the lab, in terms of MSG/MAG transition frequency. In particular, the MSG/MAG transition of devices from wafer D is 7 to 4 GHz higher than the one of transistors from wafer A, B, or C. It is even 1 GHz higher than in AlGaIn/GaN devices. Such improvement in the gate process is very important, allowing the use of  $8 \times 75 \times 0.25 \mu\text{m}$  devices for power amplification at 20 GHz.

### A) Correlation between physical and electrical parameters

However, there is no clear correlation between the values of the capacitance  $C_{gs}$  and the barrier layer thickness, which was expected to diminish with its increase. This is the case for  $C_{gd}$ , but not in a proportional manner.

**Table 6.** Small-signal measurements results.

Wafer	A	B	C	D	Typ. AlGaIn/GaN
MSG/MAG trans. (GHz)	15.5	18	16	22.5	21.5
Max gain at 10 GHz (dB)	13.8 (MSG)	13.2 (MSG)	14.1 (MSG)	12.7 (MSG)	13.4 (MSG)
Max gain at 20 GHz (dB)	7.8 (MAG)	8.3 (MAG)	8 (MAG)	10.1 (MSG)	10.6 (MSG)

**Table 7.** Main equivalent small-signal model parameters.

Wafer	A	B	C	D	Typ. AlGaIn/GaN
$R_g$ ( $\Omega$ )	2	1.8	2	1.05	1.05
$C_{gs}$ (pF/mm)	1.88	1.842	1.473	1.56	1.03
$C_{gd}$ (pF/mm)	0.151	0.172	0.293	0.193	0.13
$G_m$ (S/mm)	0.373	0.482	0.467	0.415	0.18
$G_d$ (S/mm)	0.015	0.015	0.019	0.017	0.0082
$C_{ds}$ (S/mm)	0.192	0.348	0.368	0.193	0.27

Even if the correlation between the barrier layer thickness and the intrinsic capacitances  $C_{gs}$  and  $C_{gd}$  remains quite unclear, there is a clear difference compared to the typical values of AlGaIn/GaN HEMTs. A factor 1.45–1.8 is obtained approximately for  $C_{gs}$  and 1.2–2.2 for  $C_{gd}$ . The inverse phenomenon is remarkable for  $g_m$  and  $g_{db}$  which are more or less twice lower in AlGaIn/GaN HEMTs. This is totally correlated to the barrier layer thickness, which is approximately twice in AlGaIn/GaN HEMTs. Calculations with first-order approximations show it very well, as detailed hereafter.

The capacitance  $C_{gs}$  can be expressed as

$$C_{gs} = \frac{\partial Q}{\partial V_{gs}} = \frac{\partial qn_s Z L_{Geff}}{\partial V_{gs}}, \quad (1)$$

where  $Q$  represents the total charge under the gate,  $n_s$  the sheet carrier density,  $Z$  the total gate width, and  $L_{Geff}$  the effective gate length.

Moreover, the drain current can be expressed as

$$I_D = qn_s v_{sat} Z, \quad (2)$$

where  $v_{sat}$  is the saturation velocity of the electrons in the channel.

And the transconductance as

$$g_m = \frac{\partial I_{ds}}{\partial V_{gs}}. \quad (3)$$

Then, it is possible, by combining equations (1)–(3), to express  $C_{gs}$  versus the transconductance, as

$$C_{gs} = g_m \frac{L_{Geff}}{v_{sat}}. \quad (4)$$

Moreover,

$$g_m = \frac{I_{dss}}{V_p}, \quad (5)$$

where  $V_p$  represents the pinch-off voltage, and can be expressed as:

$$V_p = E_{DEP} e_{AllnN} = \frac{qn_s}{\epsilon_{AllnN}} e_{AllnN}, \quad (6)$$

where  $e_{AllnN}$  represents the barrier layer thickness, and  $\epsilon_{AllnN}$  the barrier layer dielectric permittivity.

Then, (5) and (6) can be rewritten as

$$g_m = \frac{v_{sat} Z \epsilon_{AllnN}}{e_{AllnN}} \quad (7)$$

and (3) and (7) as

$$C_{gs} = \frac{\epsilon_{AllnN} Z L_{Geff}}{e_{AllnN}}. \quad (8)$$

Equations (7) and (8) show that both  $g_m$  and  $C_{gs}$  are inversely proportional to the barrier layer thickness (the planar capacitor formulation can be recognized in equation (8)). This explains the differences of these parameters by a factor

of around 2 between AlGaIn/GaN HEMTs and AlInN/GaN HEMTs, the barrier layer in the latter being approximately twice thinner than in AlGaIn/GaN HEMTs.

What is the impact of the  $g_m$ ,  $C_{gs}$ , and  $C_{gd}$  variations? Figure 3 shows measurements of two similar  $8 \times 75 \times 0.25 \mu\text{m}$  transistors, one in AlInN/GaN and one in AlGaIn/GaN: the marked points at 10 GHz show that the input impedances are very similar. The AlInN/GaN device shows an input reflection coefficient  $|\Gamma_{in}| = 0.81$ , while the value for the AlGaIn/GaN device is  $|\Gamma_{in}| = 0.83$ . The differences in phases are due to access lines with different lengths. As a conclusion, although  $C_{gs}$  and  $g_m$  vary by a factor of 2 and  $\frac{1}{2}$ , respectively, with respect to AlGaIn/GaN HEMTs, this does not seem to have impact on the input impedance of the devices.

## B) Frequency performances versus gate development and length

Figure 4 shows the values of the MSG/MAG transition frequency versus the total gate width of transistors from the wafer B (with Ni/Au high resistive gates) with different topologies, from  $2 \times 50$  to  $12 \times 140 \mu\text{m}$ . These graphs are useful to power amplifier designers in order to help them in choosing the best topology for an application at a given frequency. It can be seen here that  $8 \times 75 \mu\text{m}$  devices (with a total development of  $600 \mu\text{m}$ ) can be used for applications at 18 GHz. The output power of such devices has to be evaluated thanks to load-pull measurements. This will be presented in a later section.

However, these graphs also show that the transistors which would be apt for power applications at frequencies higher than 25 GHz have a relatively small total gate development ( $2 \times 50 \mu\text{m}$  or  $2 \times 75 \mu\text{m}$ ), hence limiting the absolute output power in amplifiers. As recapped before, the improvement

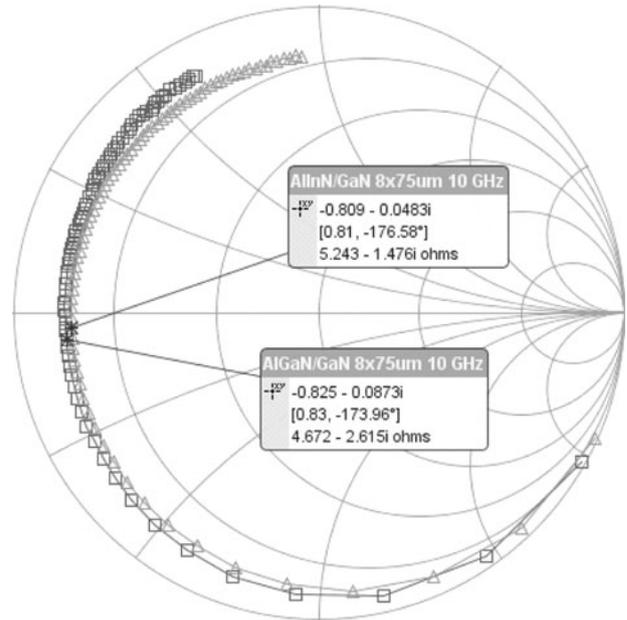


Fig. 3. Input impedance of two transistors with the same topology ( $8 \times 75 \times 0.25 \mu\text{m}$ ), in AlInN/GaN and AlGaIn/GaN. Despite the strong differences of  $C_{gs}$  and  $g_m$ , the input impedances are very similar over the (0.5–40 GHz) band. The differences in the phase were due to different access lines between the devices.

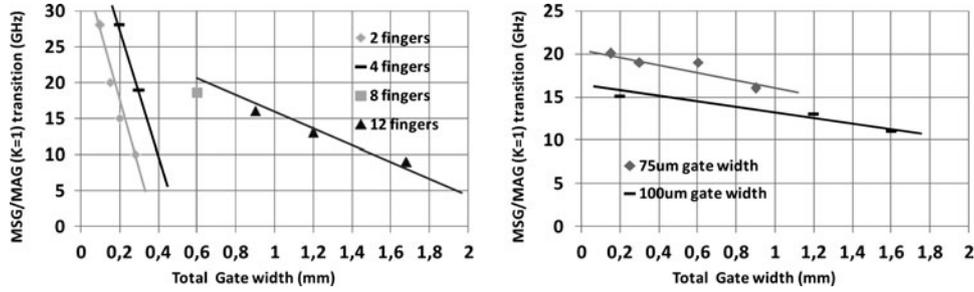


Fig. 4. MSG/MAG transition frequency of several devices with different topologies from wafer B. On the left, tendencies are traced in function of the number of gate fingers; on the right, versus the gate width. The scaling laws are well respected over a large range of gate widths.

of the gate resistance with Ni/Pt/Au metallizations leads to higher frequencies of operation, as approximately 5–6 GHz are gained on the MSG/MAG transition values if compared to Ni/Au gates.

Another interesting way to increase the bandwidth of these devices is to process transistors with shorter gates. Theoretically, the current gain cut-off frequency  $F_t$  evolves according to an inversely proportional law with the gate length, as it can be expressed as

$$F_t = \frac{g_m}{2\pi(C_{gs} + C_{gd})}. \quad (9)$$

Figure 5 shows the evolution of  $F_t$  of AlGaIn/GaN and AlInN/GaN devices versus  $L_g^{-1}$ . This graph highlights the good trend followed by  $F_t$  in AlInN/GaN HEMTs, and let us suppose that reducing the gate length to  $0.15 \mu\text{m}$  could lead to a further improvement of  $F_t$ . Indeed,  $F_t$  evolves according to the theory, i.e. the linearity between the capacitances  $C_{gs}$  and  $C_{gd}$  and the gate length is well respected. A theoretical line has been added in Fig. 5 that represents the values of  $F_t$  calculated from the formulation of equation (9) and the values of  $g_m$ ,  $C_{gs}$ , and  $C_{gd}$  given in Table 6 for wafer D.

On the contrary, AlGaIn/GaN HEMTs processed in the laboratory do not show this behavior, and a saturation of  $F_t$  appears when the gates are shortened below  $0.25 \mu\text{m}$ , to the point that transistors with  $0.15 \mu\text{m}$  gates present no advantages over those with  $0.25 \mu\text{m}$  gates.

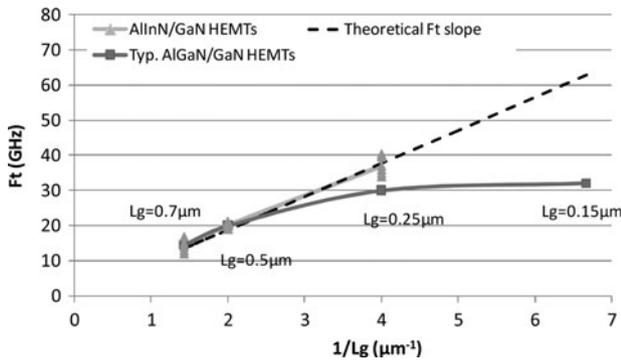


Fig. 5. Gain cut-off transition frequency versus the inverse of the gate length. In AlGaIn/GaN devices processed in the laboratory, a saturation of  $f_t$  was observed and  $0.15 \mu\text{m}$  gates did not outdo  $0.25 \mu\text{m}$  gates. The case of AlInN/GaN HEMTs is different, as the results fit better the theoretical law (using the formulation given at equation (9), the values of  $g_m$ ,  $C_{gs}$ , and  $C_{gd}$  of wafer D, given at Table 6, and a perfect proportionality between  $C_{gs}$ ,  $C_{gd}$  and the gate length).

A further progress of the technology would then be to improve the frequency performances of devices will be the reduction of the gate length.

## V. LOAD-PULL MEASUREMENTS

### A) Cw measurements at 3.5 GHz

Measurements were performed on a  $12 \times 100 \mu\text{m}$  transistor from the wafer B in cw at 3.5 GHz in class A, at a quiescent drain current  $I_{ds_0} = 420 \text{ mA/mm}$ . This wafer presents the lowest lag effects among the four wafers, and the highest breakdown voltage.

These measurements are presented in Fig. 6. A record output power of  $10.8 \text{ W/mm}$  with an associated power added efficiency (PAE) of 60% at  $V_{ds} = 30 \text{ V}$ , and a record PAE of 70% associated to an output power of  $4.2 \text{ W/mm}$  at  $V_{ds} = 15 \text{ V}$  were obtained. The linear increase of the output power versus the drain bias voltage shows the limited impact of the drain-lag on the transistors issued from this wafer. The decrease of the PAE may be explained by the fact that the output impedance set for every measurement at different drain voltages was that found for the case  $V_{ds} = 15 \text{ V}$  and was not re-tuned for other drain-source voltages.

### B) Cw measurements at 10 GHz

Load-pull measurements in cw performed on wafer A were presented in [3], and a record performance of  $10.3 \text{ W/mm}$  with 51% of PAE has been obtained at  $V_{ds} = 30 \text{ V}$  for  $4 \times 75 \mu\text{m}$  devices in class AB.

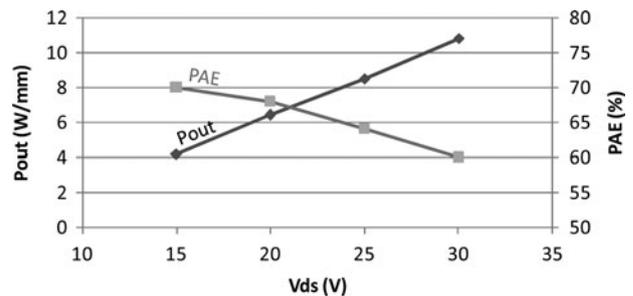


Fig. 6. Power performances of a  $12 \times 100 \mu\text{m}$  transistor from the wafer B in cw, for different drain bias voltages in class A ( $I_{ds} = 500 \text{ mA}$ ). The linear increase of the output power versus the drain bias voltage shows the little impact of the traps.

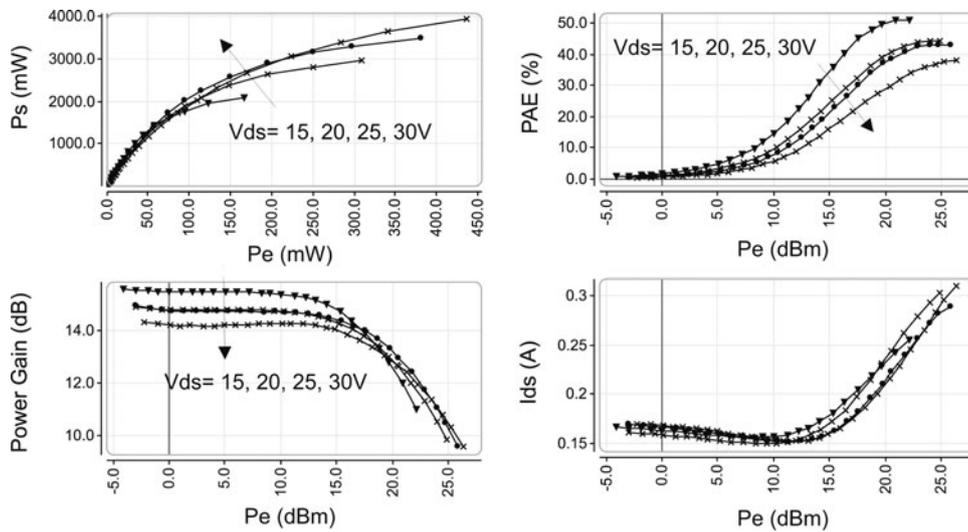


Fig. 7. Power performances of an  $8 \times 75 \mu\text{m}$  transistor from the wafer D in cw, for different drain bias voltages (15, 20, 25, and 30 V) in class AB, ( $I_{ds} = 300 \text{ mA/mm}$ ) at 10.24 GHz.

New measurements were carried out on  $8 \times 75 \mu\text{m}$  transistors from the wafer D at 10.24 GHz in cw, at  $I_{ds} = 300 \text{ mA/mm}$ , and at  $V_{ds} = 15, 20, 25,$  and  $30 \text{ V}$  (Fig. 7). For each bias voltage, the load impedance was optimized in order to maximize the output power. The maximum power obtained is 3.5 W/mm with a PAE of 51% at  $V_{ds} = 15 \text{ V}$  and 6.6 W/mm with a PAE of 39% at  $V_{ds} = 30 \text{ V}$ . The devices showed almost no ageing at  $V_{ds} = 15, 20,$  and  $25 \text{ V}$  during the whole measurement campaign. The weak impact of the trapping effects can be attested by the limited decrease of the mean drain current in function of the input power before the gain compression, as explained in [14]. Moreover, it has to be underlined that despite the fact that the technology is still under development, we noted a very high reproducibility of the measurements performed on several devices of the wafer.

Measurements realized on wafer D has been recapitulated and plotted in Fig. 8. The results presented here are compared those of the existing bibliography published at 10 GHz, from III-V Lab and other labs since the last 4 years, to our knowledge.

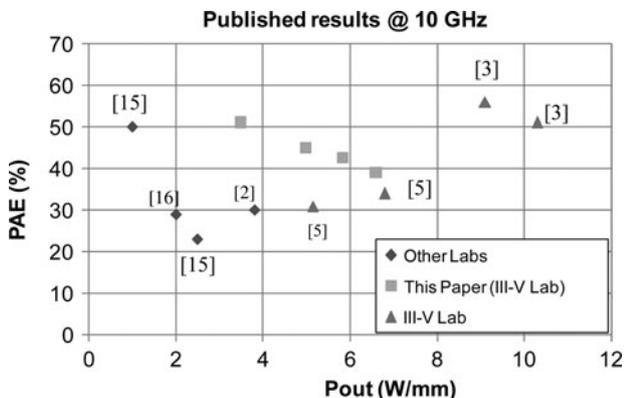


Fig. 8. Inventory of published results at the frequency of 10 GHz, performances are plotted in PAE versus output power for all the laboratories registered, number in brackets refers to the publication as reference.

It is interesting to notice the good results obtained, and particularly the constant increasing of performances in spite of the maturity of the technology. As for the results presented in this paper, one can notice lower performances than those published in [3]. This limitation is due to a deliberate restriction imposed on the gain compression level, in order to evaluate the devices for power amplifiers perspectives (i.e. keeping a consequent power gain at compression).

### C) Cw measurements at 18 GHz

Load-pull measurements were also carried out at 18 GHz in cw on  $8 \times 75 \mu\text{m}$  transistors from the wafer A. Even if the max gain performances prevent the use of such devices at this frequency on this wafer, the goal was to evaluate the potentialities of the technology at high frequency. The performances obtained for the optimal load impedance for PAE are presented in Fig. 9. Indeed, it can be noted that the power gain at the maximum of PAE is equal to 6.5 dB, which needs to be improved. The reduction of the gate resistance (with new Ni/Pt/Au gate metallizations) will improve this gain, as well as the reduction of the gate length. Despite all, an output power of 34.1 dBm (2.5 W) was obtained, which corresponds to 4.2 W/mm, with a PAE of 43%. This relatively high value of PAE, as well as the negligible decrease of the mean drain current, shows indirectly the low level of drain-lag of these devices.

## VI. CONCLUSION

An overview of the potentialities of the AlInN/GaN-based HEMTs processed at Alcatel-Thales III-V Lab has been presented here. Despite the fledgling maturity of the technology, the measured devices exhibit excellent power performances, even in Ku band, despite the poor gain in this case. High levels of PAE are obtained thanks to very limited trapping effects, which seem to be one of the main advantages of the AlInN/GaN compared to the AlGaIn/GaN technology.

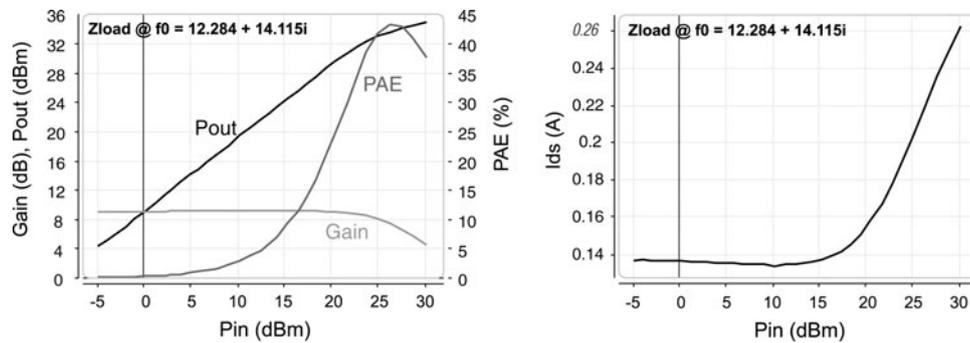


Fig. 9. Power performances of an  $8 \times 75 \mu\text{m}$  transistor from the wafer A obtained at 18 GHz in cw,  $V_{ds} = 20 \text{ V}$ ,  $I_{ds} = 250 \text{ mA/mm}$  (class AB) on the optimal load impedance for PAE  $Z_{load} = 12.3 + j14.1$ .

This advantage offers also the possibility to process HEMTs with higher current cut-off frequencies than AlGaIn/GaN HEMTs, by developing  $0.15 \mu\text{m}$  length gate devices.

Finally, AlInN/GaN HEMTs show superior performances than AlGaIn/GaN HEMTs with the same technology. To be sure of their total advantage, studies on device reliability have to be conducted and degradation mechanisms to be understood. There are at the moment few data concerning these topics.

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